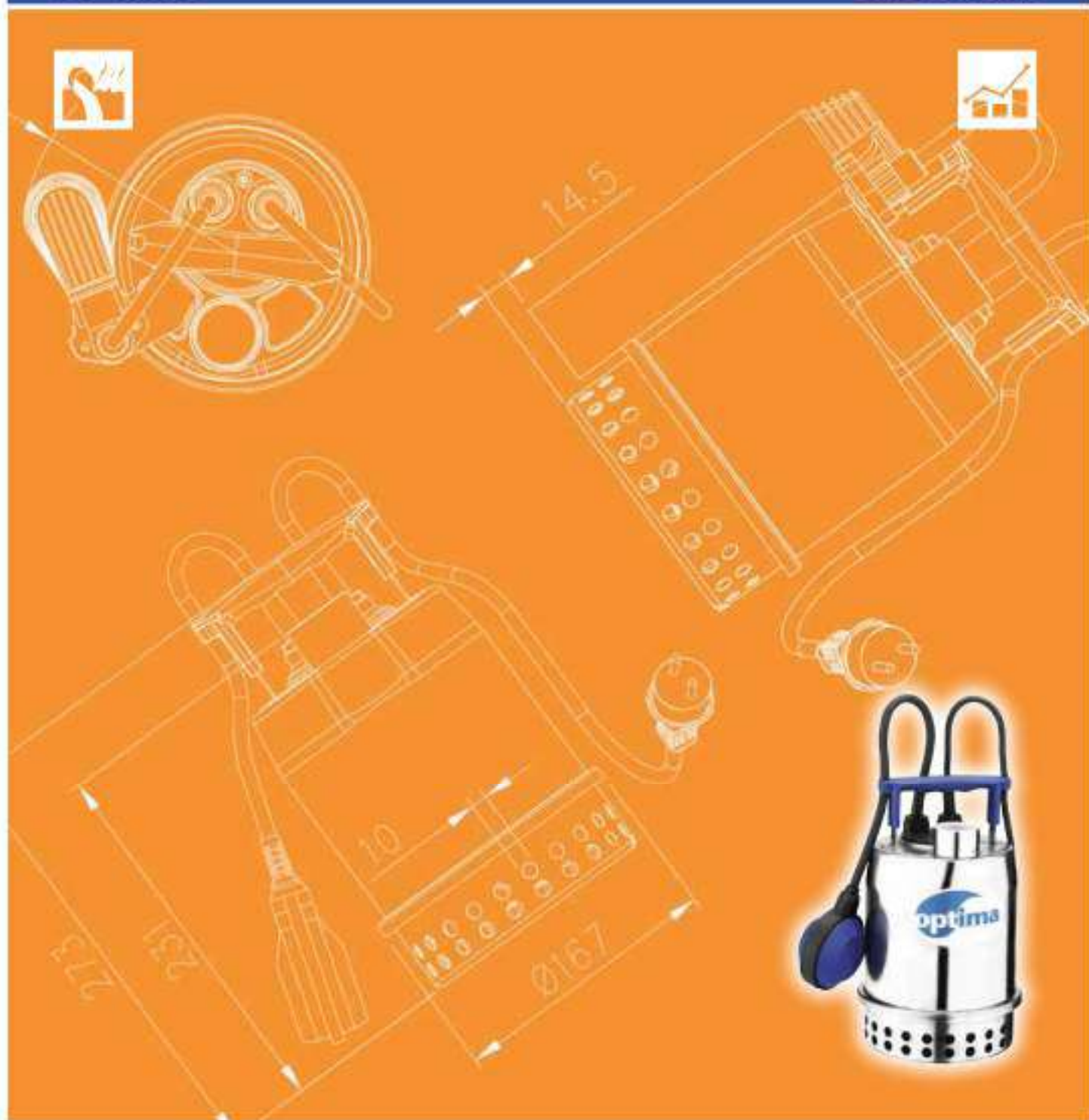




Japanese Technology since 1912

OPTIMA

Data Book 50Hz



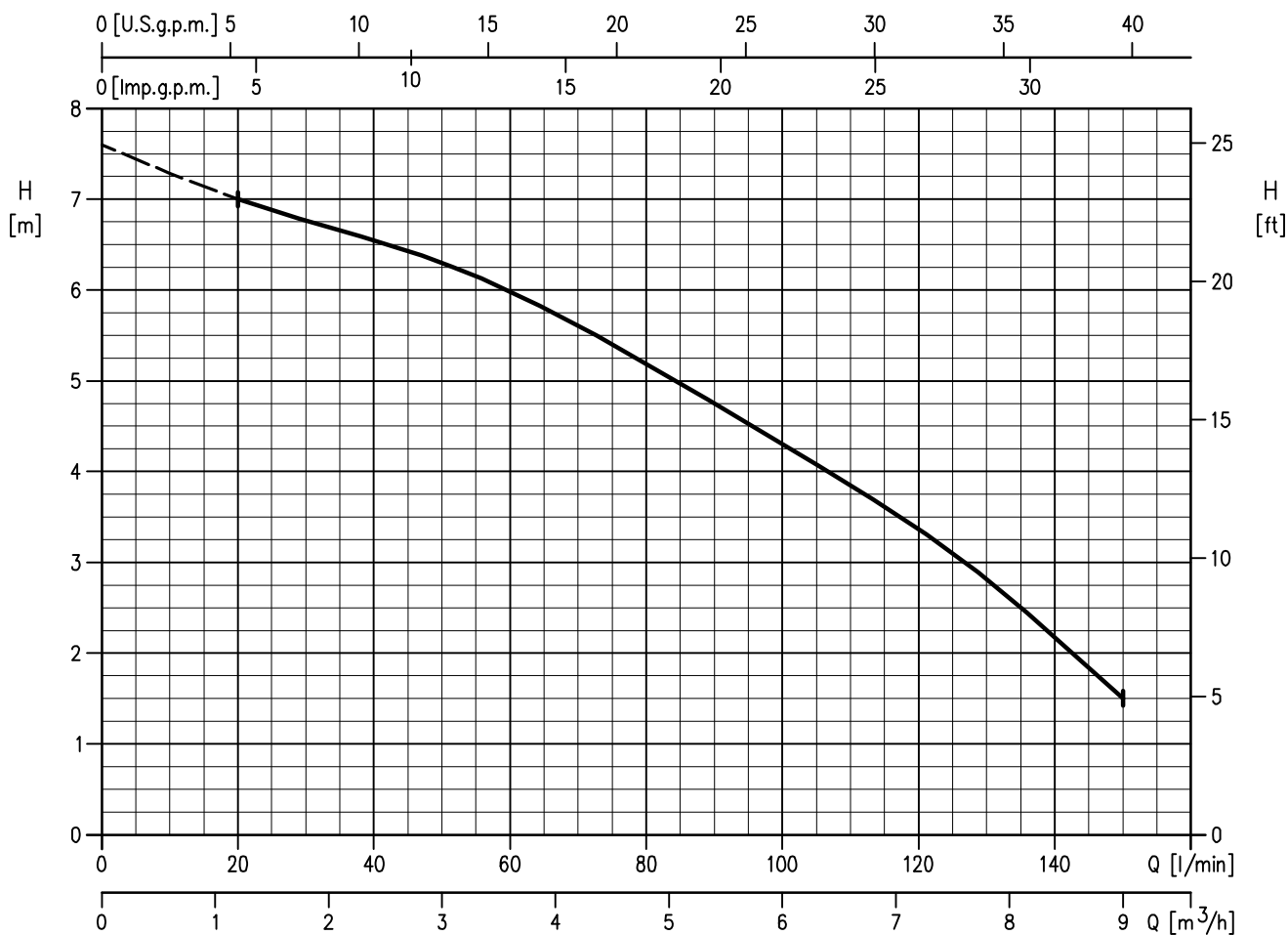
SPECIFICATION

50Hz

Rev. F

PUMP		
Liquid Handled	Type of liquid	Clear water (Clean water for MS version)
	Max temperature [°C]	50
	Max solids size [mm]	10
Maximum immersion [m]		2 (with power cable length 5 m) 5 (with power cable length 10 m)
Construction	Impeller	Semi-open centrifugal type
	Shaft seal type	Oil lubricated mechanical seal (pump side) + lip seal (motor side)
	Bearing	Sealed ball bearing
Pipe Connection	Suction	Strainer
	Discharge nozzle [inch]	G1¼": UNI ISO 228
Material	Pump casing	AISI 304
	Impeller	PPE + PS Glass fiber reinforced
	Shaft seal	Mechanical seal: Ceramic/Carbon/NBR Lip seal: NBR
	Casing cover	AISI 304
	Shaft	AISI 303 + AISI 303 ceramic coated shaft sleeve
	Lubricating liquid	White mineral oil: Esso Marcol 152
Applicable standard of test		ISO 9906 – Annex A

MOTOR		
Type		Submersible dry type
		Single Phase
No. of Poles		2
Rotation speed	[min ⁻¹]	≈2800
Insulation Class		F
Protection degree		IP 68
Power rating	[kW]	0.25
	[HP]	0.33
Frequency	[Hz]	50
Voltage	[V]	230 ±10%
Capacitor		Built in
Over load protection		Built in
Casing material		AISI 304
Switch	float	MA version (no maintenance required)
	magnetic	MS version (maintenance required)
Float/magnetic switch cable	material	H07RN-F
	size	3G1
	length [m]	5 (only for internal usage); 10
Power cable	material	H05RN-F
	size	3G0.75
Cable entry		Cable Gland



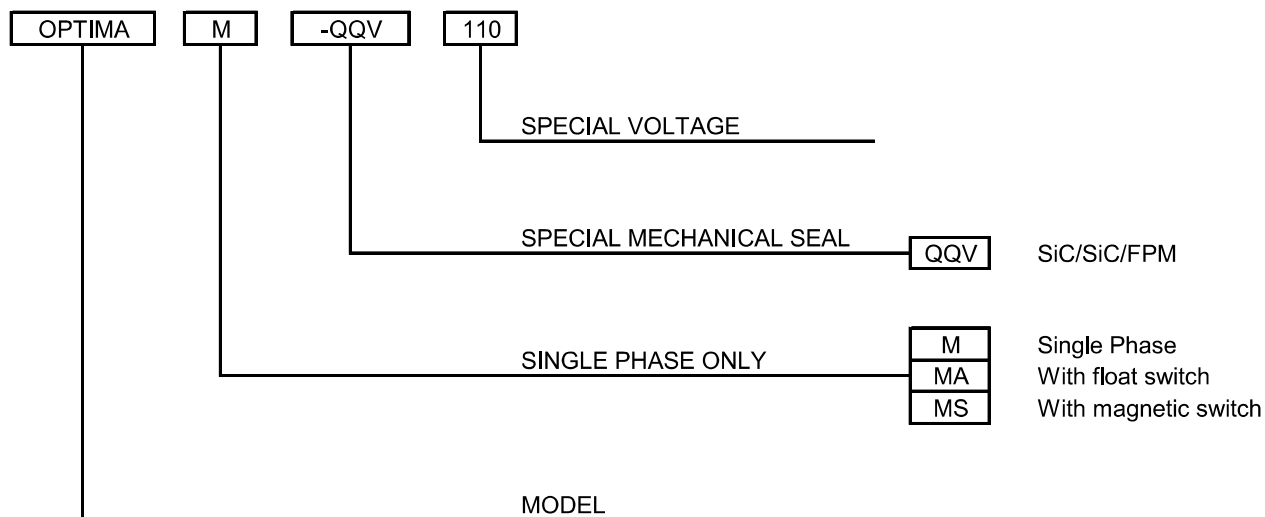
Pump Type	Power		Q=Capacity							
			l/min	0	20	50	75	100	125	150
Single Phase	[kW]	[HP]	m³/h	0	1,2	3	4,5	6	7,5	9
H=Total manometric head in meters										
OPTIMA M	0.25	0.33		7.6	7.0	6.3	5.4	4.3	3.1	1.5

PERFORMANCE CURVE

50Hz

Rev. F

TYPE KEY:



PERFORMANCE CURVE SPECIFICATIONS

The specifications below qualify the curves shown on the following pages.

Tolerances according to ISO 9906 Annex A

The curves refer to effective speed of asynchronous motors at 50 Hz

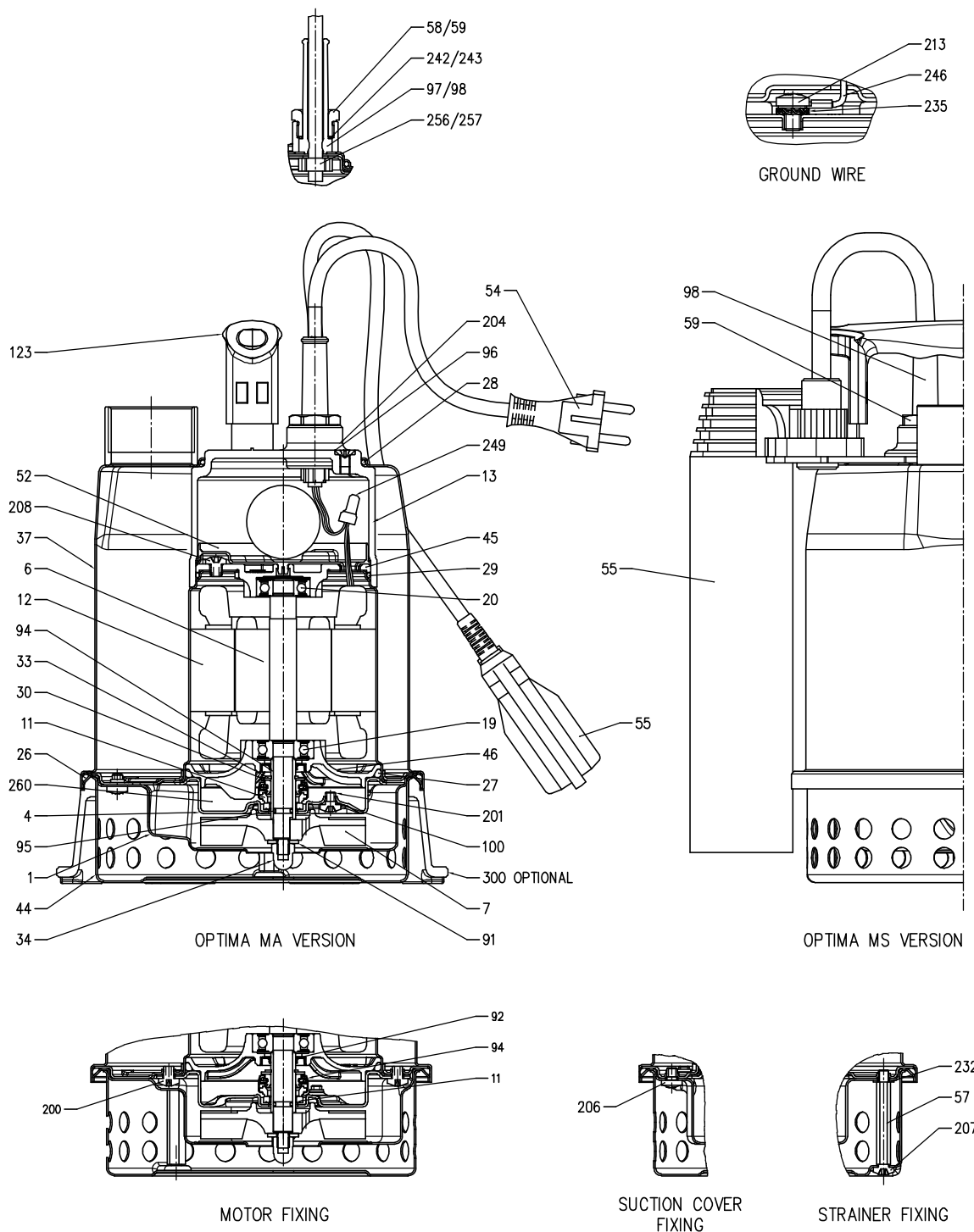
Measurements were carried out with clean water at 20°C of temperature and with a kinematic viscosity of $\nu = 1 \text{ mm}^2/\text{s}$ (1 cSt)

In order to avoid the risk of over-heating, the pumps should not be used at a flow rate below 10% of best efficiency point.

Symbols explanation:

Q = volume flow rate
H = total head

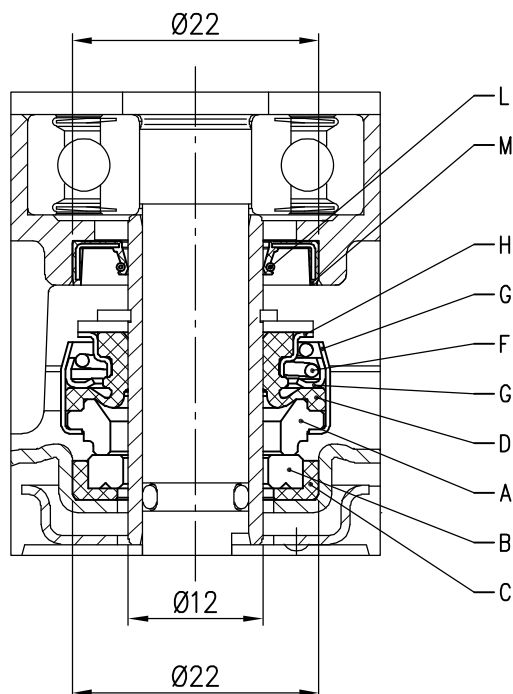
SECTIONAL VIEW DRAWING



BEARINGS

Pump Type	Ball Bearing	
	Lower side	Upper side
OPTIMA M	6200 ZZ C3	6000 ZZ C3

MECHANICAL SEAL

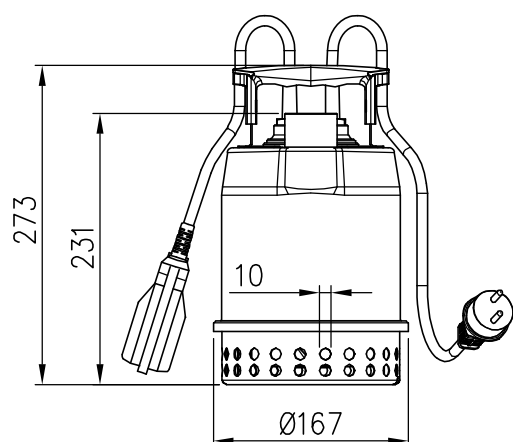


REF	PART NAME	MATERIAL product standard	MATERIAL optional
A	Rotary seal ring	Carbon graphite	SiC
B	Stationary seal ring	Ceramic	SiC - Q6 (*)
C	Gasket	NBR	FPM
D	Bellows	NBR	FPM
F	Self driving spring	EN 1.4301 (AISI 304)	
G	Frame	EN 1.4301 (AISI 304)	
H	Retainer ring	EN 1.4301 (AISI 304)	
L	Spring	EN 1.4318 (AISI 302)	
M	Lip	NBR	

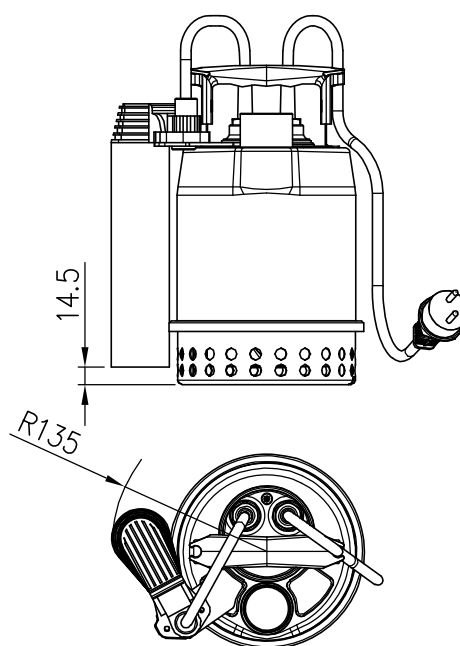
(*) Special grade of SiC with microporosities filled with graphite

PUMP

OPTIMA MA

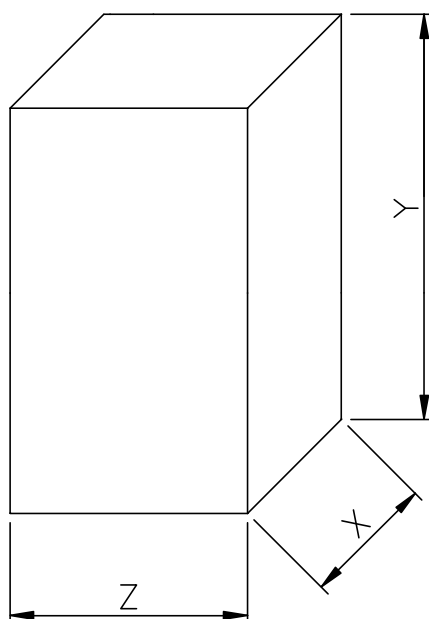


OPTIMA MS



Pump Type	Weight [kgf]
OPTIMA M	4,2
OPTIMA MA	4,4
OPTIMA MS	4,6

PACKING



Pump Type	Dimensions [mm]			Weight [kg]
	X	Y	Z	
OPTIMA M	180	330	220	4,7
OPTIMA MA				4,9
OPTIMA MS				5,1